



Gold-Pink High-Firing Schedules for System 96® Pinks

Firing Schedule A

Purpose of the Profile:

To achieve more Fuchsia and Pink tones requires a hot firing. Follow this schedule up to the bubble squeeze at 1250 degrees. At this point, go to 1525 degrees and hold for 1 hour. Then return to your normal annealing and cooling ramp.

When using this high temperature schedule, the glass edges will spread a bit further and shelf release becomes more important. Minimize problems by lining your shelf with Papyrus® kiln shelf paper and allow at least 1" additional shelf space around the project. Also, be aware the hotter 'cook' might cause more surface devit on opals.

Segment Number	Ramp in Degrees / Hr	Setpoint	Soak Time
1	300° F 166° C	1250° F 677° C	15 Minutes
2	500° F 278° C	1525° F 829° C	60 Minutes
3	AFAP*	950° F 510° C	30 Minutes
After segment 3, follow a normal annealing schedule for the thickness and shape of your object.			



High Fire
60-105-96
Gold-Pink Striker

Firing Schedule B

Purpose of the Profile:

Using a standard fusing protocol will result in color in the Royal Purple color range.

Segment Number	Ramp in Degrees / Hr	Setpoint	Soak Time
1	300° F 166° C	1250° F 677° C	15 Minutes
2	500° F 278° C	1440° F 782° C	20 Minutes
3	AFAP*	950° F 510° C	30 Minutes
After segment 3, follow a normal annealing schedule for the thickness and shape of your object.			



Low Fire
60-105-96
Gold-Pink Striker

*AFAP = As Fast As Possible

Applicable Products

- 60-103-96 Deep Gold-Pink Striker Sheet
- 60-105-96 Gold-Pink Striker Sheet
- N-103-96-5 Gold-Pink Striker Noodles
- S-103-96-5 Deep Gold-Pink Striker Stringer
- F1-F7-103-96 Turns Pink Striker Frit