

# Minion Madness



## MATERIALS

BC230.72-20 Medium Blue Opalescent Buffalo Chips  
 BC267.72-20 Sunflower Opalescent Buffalo Chips  
 CF200C-20 White Opalescent Frit - Coarse  
 GBITS1009 Black Opalescent Bits  
 GBITS200 White Opalescent Bits  
 GBS6-100 6 In. Square Clear Transparent  
 S56-96 Black Opalescent Stringers  
 ST540 Thinfire Paper

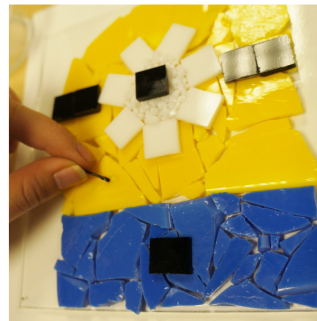
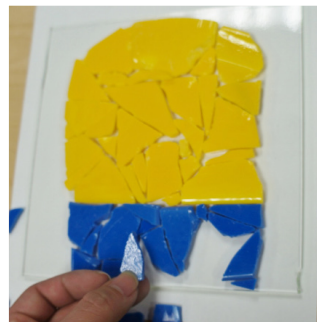
## SUPPLIES

Black Sharpie Marker  
 Elmer's Clear Gel Glue  
 Hairspray  
 Silver Sharpie  
 Spoon  
 Toothpick

## INSTRUCTIONS

1. If needed, sketch the half-ellipse minion shape with a black Sharpie marker.
2. Fill in the top  $\frac{2}{3}$  of the minion shape with Sunflower Opal Buffalo Chips. As you work, use pinpoints of Elmer's Clear Gel Glue to glue each glass component to the clear base.
3. Fill in the bottom area of the minion shape with Medium Blue Opalescent Buffalo Chips.
4. Adhere 1 Black Opalescent Bit to the bottom center of the minion overalls, and 2 Black Opal Bits to each side of the minion's head.
5. In the center of the minion's head, adhere a ring of White Opalescent Bits.
6. Use a spoon to fill the area within the White Opal Bit ring with coarse White Opalescent Frit to complete the goggle design.
7. Adhere a Black Opal Bit to the center of the goggle lens.
8. Use your finger to break a Black Opalescent Stringer into small pieces. Adhere some pieces to the top of the head to create strands of hair. Use other small pieces to create the minion's mouth line.
9. Once complete, lightly spritz project with hairspray to secure frit and stringer pieces in place.
10. Write the camper's name with a Silver Sharpie on the Thinfire Paper. Position completed project on the Thinfire and transfer to kiln. Contour fuse using the provided firing schedule:

Seg:	Ramp	Temp	Hold
1	300	1000	.30
2	350	1380-1395	.10
3	9999	1050	.60
4	250	800	.10



## Materials Guide

BC230.72-20 – 1 oz. yields 20 projects  
 BC267.72-20 – 2 oz. yields 10 projects  
 CF200C-20 .5 oz. yields 40 projects  
 GBITS1009 – 5 bits yields approx. 25 projects  
 GBITS200 – 7 bits yields approx. 20 projects  
 GBS6-100 – 1 per project (Case of 6)  
 S56-96 – 1 stringer yields approx. 120 projects  
 ST540 – 6.75" square sheet yields 90 projects

**Price Per Camper : ~\$5.36**